

November 14, 2022



Agenda

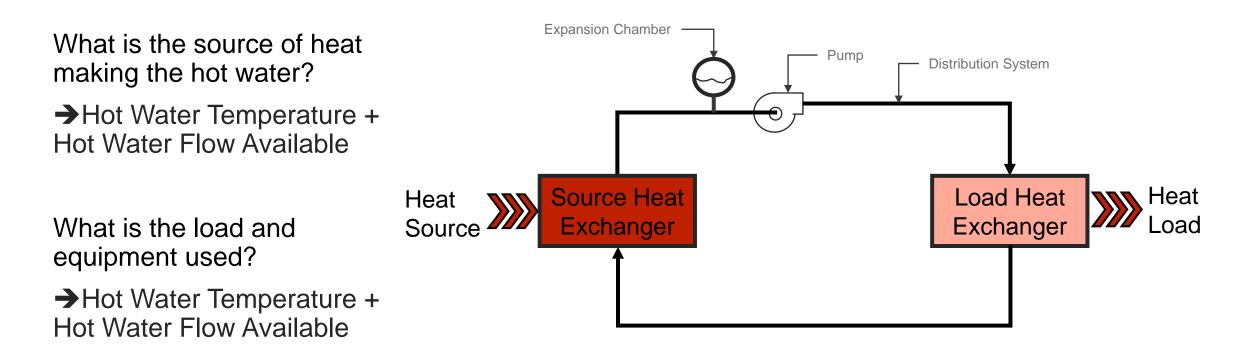


- Introductions
- Heating sources
- Heating loads and coil selection implications
- Carbon emissions and example analysis
- Introduce newer applied heating products
- Overview two chiller heater system concepts
- Summary and final questions

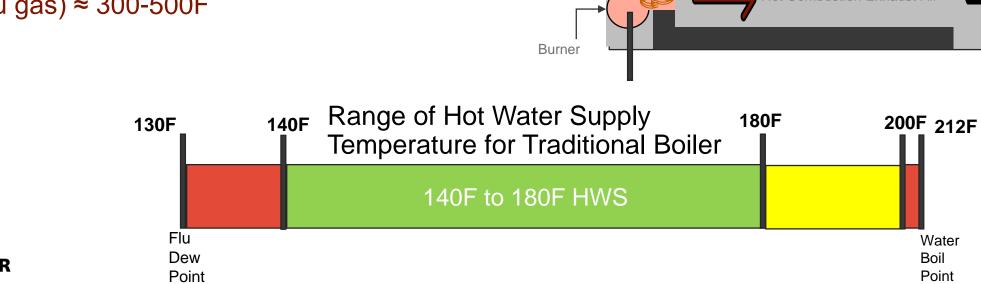
Welcome questions and interaction during the workshop











Hydronic Heating for HVAC: Closed Water System Source and Load Requirements for Hot Water Supply and Return <u>Traditional Boiler</u>

What is the source of heat making the hot water?

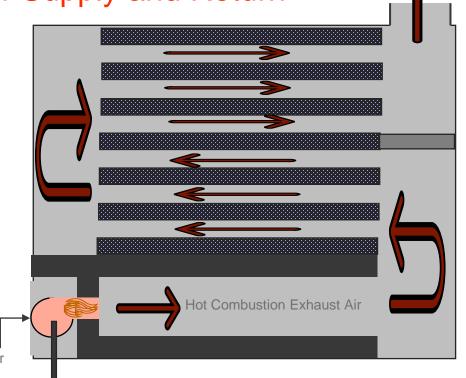
Combustion—Make Heat

Natural Gas ≈ 1030 btu/ft^3

Source Heat is combustion exhaust air (flu gas) \approx 300-500F



Vent



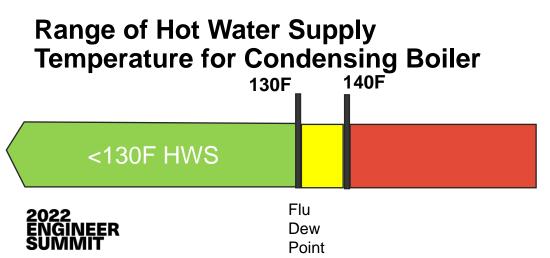
Hydronic Heating for HVAC: Closed Water System Source and Load Requirements for Hot Water Supply and Return <u>Condensing Boiler</u>

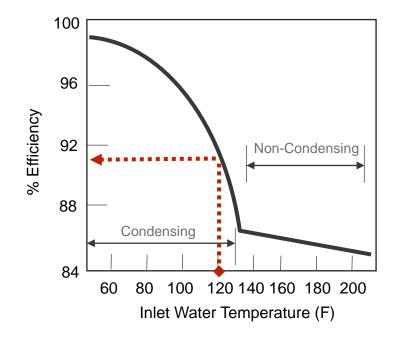
What is the source of heat making the hot water?

Combustion—Make Heat

Natural Gas ≈ 1030 btu/ft^3

Source Heat is combustion exhaust air (flu gas) \approx 300-500F + <u>condensation</u>





<120F Inlet Water to Boiler to get benefit of condensation

ASHRAE[®] 90.1-2019 Section 6.5.4.8.2

a. Coils and other heat exchangers shall be selected so a that at design conditions the hot water return temperature entering boils is 120F or less



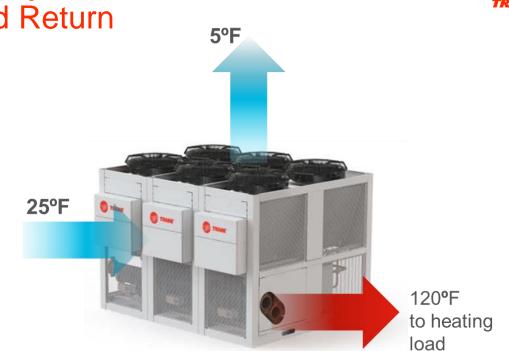
Hydronic Heating for HVAC: Closed Water System Source Requirements for Hot Water Supply and Return <u>Heat Pumps</u>

What is the source of heat making the hot water?

Heat Pumps- MOVE Heat

Source Heat

Air Source: Extract Heat from Outdoor Air





Hydronic Heating for HVAC: Closed Water System Source Requirements for Hot Water Supply and Return <u>Air Source Heat Pumps</u>

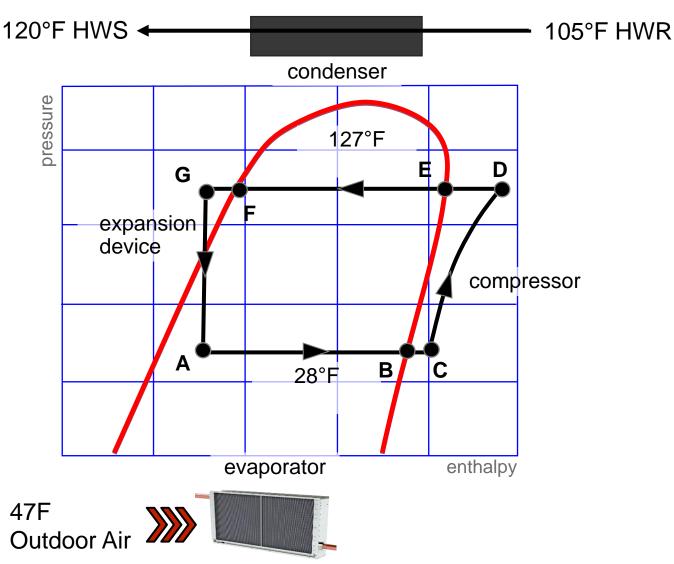


Heat source is outdoor air

Move heat from the outdoor air to the hot water loop for building.

Moving heat is more efficient than making heat COP>>1.0

Example: 47F ambient conditions This example, make 120F HW COP=2.81... 281% efficient





Hydronic Heating for HVAC: Closed Water System Source Requirements for Hot Water Supply and Return <u>Air Source Heat Pumps</u>



Heat source is outdoor air

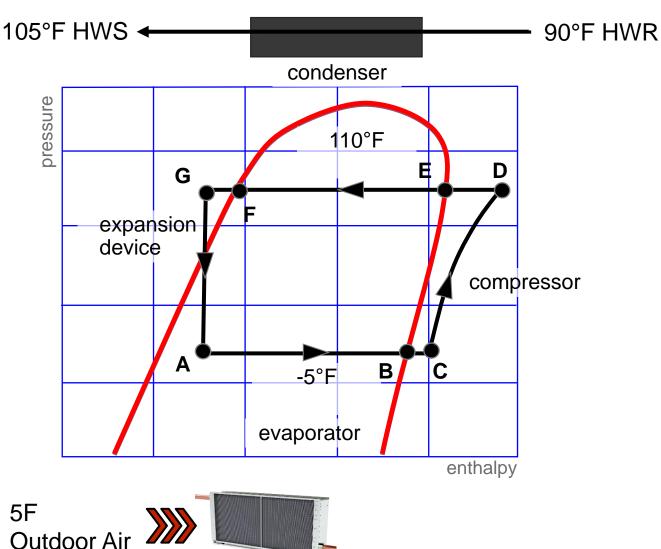
Example: 5F ambient conditions

Colder Air

The maximum available temperature hot water is reduced

Available Heating Capacity is reduced

This example, make 105F HW COP=1.8... 180% efficient





Hydronic Heating for HVAC: Closed Water System Source Requirements for Hot Water Supply and Return <u>Air Source Heat Pumps</u>

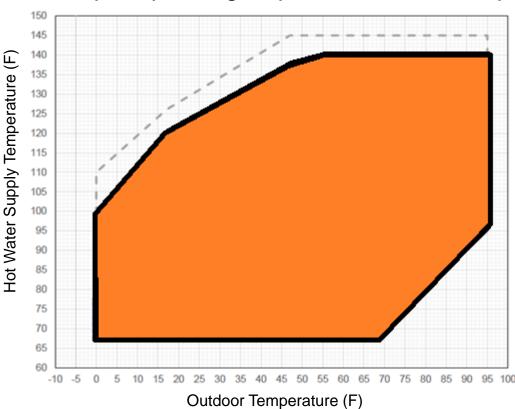


Air Source Heat pump have operating map where the maximum HWS temperature is dependent on the outdoor ambient temperature.

140F

Typical ASHP

HWS 100-140F



Example Operating Map Ascend Heat Pump



<130F HWS



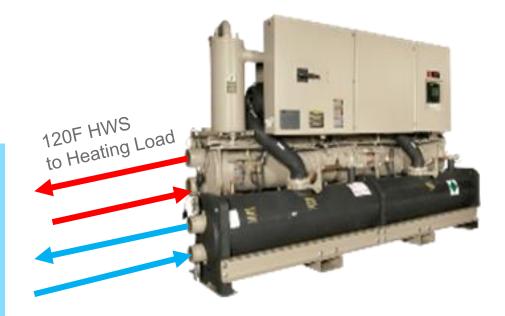
What is the source of heat making the hot water? Source Heat

Water Source: Extract Heat from Water Loop

A Building (Chilled Water Loop) The Earth (Ground Loop) Thermal Storage(Ice Tanks)

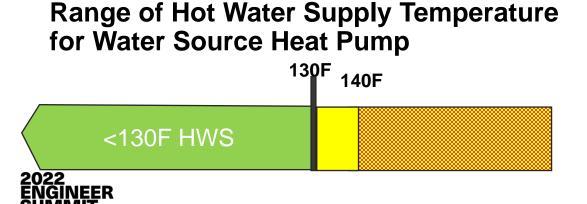










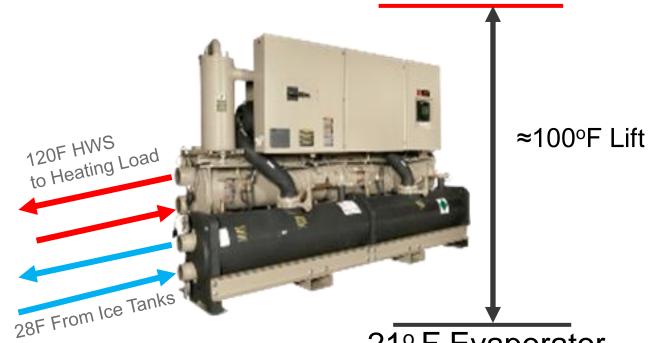


Hydronic Heating for HVAC: Closed Water System Source Requirements for Hot Water Supply and Return <u>Water Source Heat Pumps</u>

Heat source is water loop

Example: Extract Heat From Thermal Storage Tank

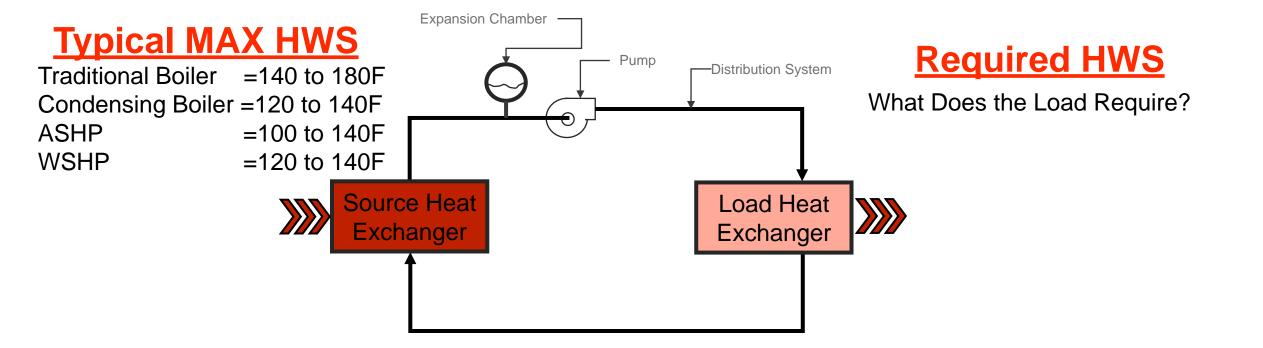
This example, make 120F HW COP=3.2... 320% efficient



124° F Condenser

21° F Evaporator

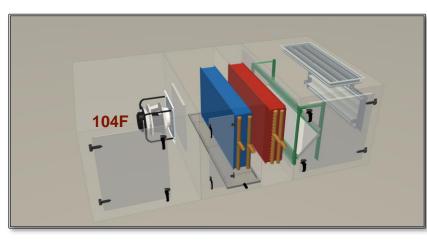








Hydronic Heating for HVAC: Closed Water System Load Requirements for Hot Water Supply and Return <u>supply air temperature limits</u>





Draw Thru fans -UL limit of 104F air for motor -More critical today for units with ECM fans

Ceiling Return and Supply

ASHRAE[®] 62.1 ventilation requirements

Supply air needs to be <15F from space set point or 20% more outdoor air needed!

Design Set points typically 68-70F Max Supply to avoid penalty 83-85F

ASHRAE 90.1 zone reheat maximum

Supply air < 20F from space setpoint Max Supply 88-90F





Hydronic Heating for HVAC: Closed Water System Load Requirements for Hot Water Supply and Return <u>supply air temperature limits</u>





Comfort ASHRAE[®] STD 55

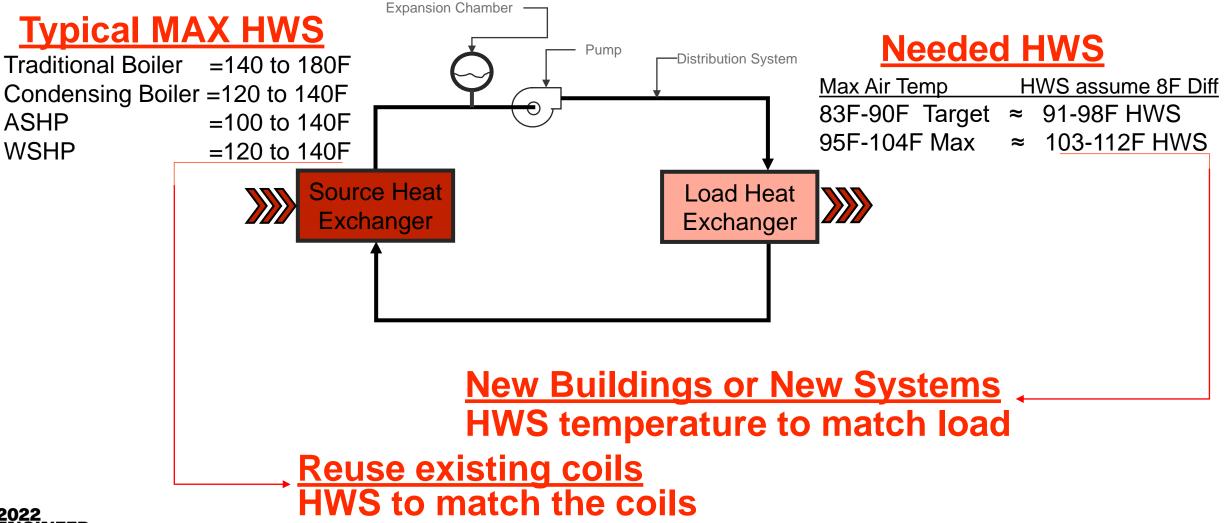
Sitting occupants need less than 5.4F between head and ankle air temperature

Standing occupants need less than 7.2F between head and ankle air temperature

Operative temperature of space can not rise quicker than 2F in 15minutes

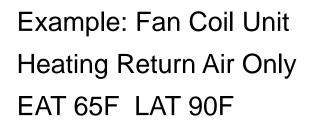
These are difficult to accomplish with very hot air











Unit coil face area sized for cooling -1Row Heating coil HWS =180F -2Row Heating coil HWS =110 to 140F -4Row Heat/Cool coil HWS =100 to 110F

Hot-water supply temperature	180°F	140°F	110°F	105°F
Coil rows	1 (HW)	2 (HW)	2 (HW)	4
Entering fluid temperature, °F	180	140	110	105
Leaving fluid temperature, °F	103	93	103	82

Reusing Existing Coils 180F HWS coils are a mismatch to required supply air temp

- Reduced Size Heat exchanger are used
 - Coils often are not full face
 - Minimum Fin Spacing possible
- More water flow at lower temperatures will not get design capacity

140F HWS coils may work at design with 120-130F HWS but would require more flow.

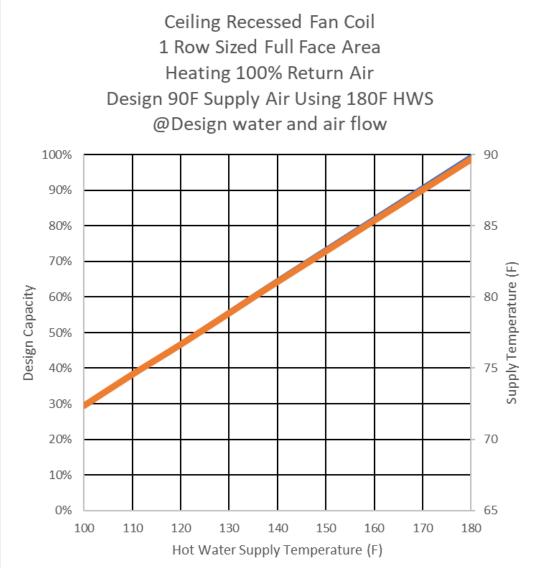




How Much Capacity Can Get trying to reuse equipment sized for traditional boiler?

- Hundreds of equipment types
- Each with multiple coils and fin options
- Need water flow and close current match of equipment to select for estimate

This is an example....no "typical" !!! Here 120F get 50% capacity in coil sized for 180F





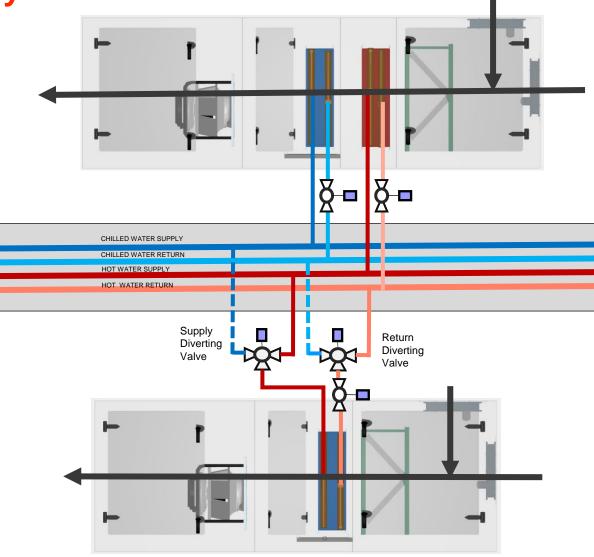




MIXED AIR SINGLE ZONE AHU

- 50F mixed air heated to 90F LAT
 - 2 Row Heating Coil HWS= 140F to 180F
 - 4 Row Heating Coil HWS= 100F to 110F
 - 0 Row Heating Coil HWS= 100F to 105F

Hot-water supply temperature	180°F	140°F	105°F
Coil rows	2 (HW)	2 (HW)	4 (HW)
	6 (CHW)	6 (CHW)	6(CHW)
Coil heating capacity, Btu/h	86,800	86,800	86,800
Entering fluid temperature, °F	180	140	105
Leaving fluid temperature, °F	150	120	85
Fluid flow rate, gpm	5.78	8.7	8.7
Fluid pressure drop, ft. H ₂ O	0.05	0.29	1.0
Airside pressure drop in. H ₂ O	0.13 (HW)	0.17 (HW)	0.39 (HW)
	0.53 (CHW)	0.53 (CHW)	0.53 (CHW)



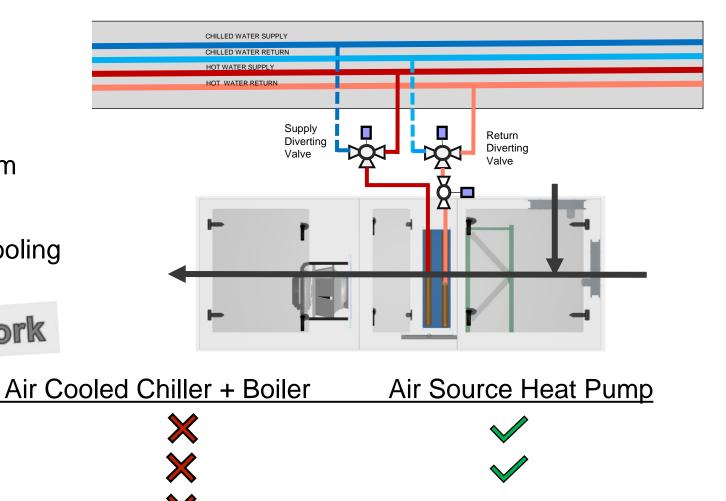


4 pipe distribution system

NOT CHANGEOVER SYSTEM Same as air cooled chiller + boiler Simultaneous heat and cool system Changeover Coil

Same Coil used for heating and cooling





same machines used to heat and cool

same fluid used to heat and cool





DOAS Coils HWS= 70F to 85F

Example: <u>BLOWER COIL</u>

100% OA @10F
Heated to 99F
105F HWS △T=29F





Unit Overview							
Model Number Design Airflow	Elevation	External Dimensions		Weight			
	Elevation	Length	Width	Height	Shipping	Operating	
BCHE036	1200 cfm	0.00 ft	56.700 in	42.000 in	17.000 in	181.0 lb	298.0 lb

Coil Information		
Coil #1 8R Auto Changeover	Cooling face velocity	450 ft/min
	Heating face velocity	450 ft/min
	Cooling fluid type	Water
	Motor heat calculation	Ignore

Coil Performance - Cooling					
Total cooling capacity	100.25 MBh	Cooling ent fluid temp	42.00 F		
Sensible capacity	54.30 MBh	Cooling leaving fluid temp	66.99 F		
Cooling EDB	95.00 F	Cooling delta T	24.99 F		
Cooling EWB	78.00 F	Cooling flow rate	8.00 gpm		
Cooling LDB	54.36 F	Cooling fluid PD	7.31 ft H2O		
Cooling LWB	54.26 F	Piping package PD	17.53 ft H2O		
		Fluid velocity	2.00 ft/s		
		APD	1.042 in H2O		

Coil Performance - Changeover Heating				
Total heating capacity	116.10 MBh	Heating delta T	29.09 F	
Heating EAT	10.00 F	Main heating flow rate	8.00 gpm	
Heating LAT	99.21 F	Heating fluid velocity	2.00 ft/sec	
Heating ent fluid temp	105.00 F	Main heating fluid PD	6.73 ft H2O	
Heating leaving fluid temp	75.91 F			

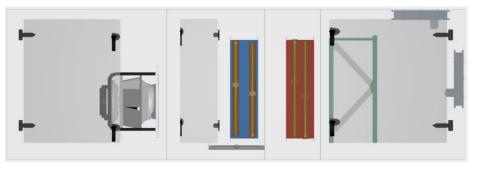




MULTIPLE ZONE VAV SYSTEM

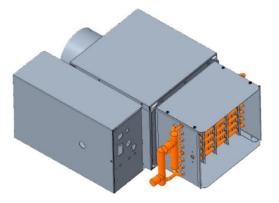
CENTRAL VAV AIR HANDLER

1 Row Coil =100F to 180F HWS



VAV SERIES BOX

1 Row HWS= 180F 2 Row HWS= 140F 3 Row HWS= 105-110F 4 Row HWS= 100-105F







Boilers and Heat Pump have different hot water supply temperature limitations

- Traditional Boilers Have lower limits >>140F HWS
- Condenser Boilers Have upper limits < 130F HWS
- Air Source Heat Pumps
 - Limits change with outdoor air conditions and models
 - Source available capacity is not limited
 - Today's typical range HWS 100-130F
- Water Source Heat Pumps
 - Limits does not change with outdoor air conditions, from source water temp
 - Source available capacity has a limit
 - Today's typical range HWS 120-140F

Change over coils in the airside equipment benefits heat pump systems

HVAC Heating Systems can condition buildings with 100 to 110F Hot water

Most new systems will have heat pump and airside equipment selected in that range

Reusing airside equipment and heating coils sized using boiler hot water supply is not a swap out

- Existing airside equipment will drive required HWS temperature
 - 180F HWS size coils have limited heat exchanger capacity and will only provided limited capacity at lower HWS
 - 140F HWS size coils may work at design with 120-130F HWS but more flow will be required.





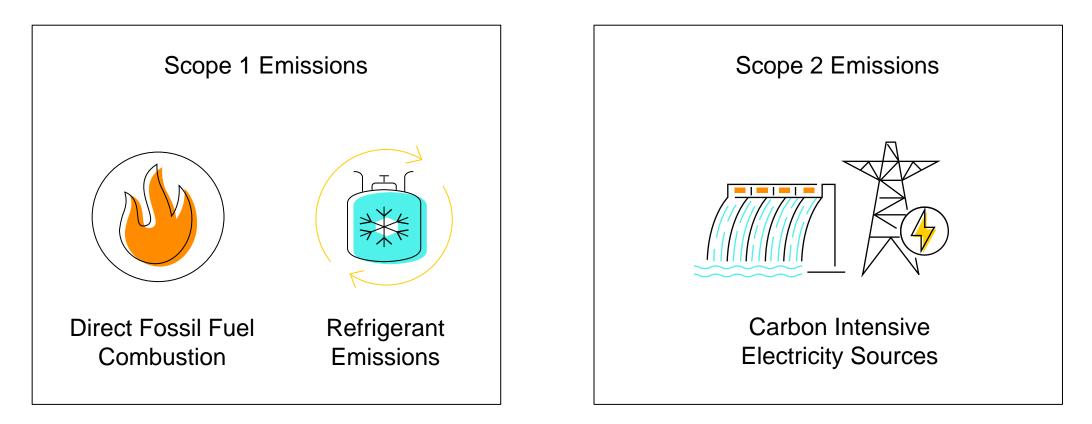
Carbon Equivalent Emissions



Where Are Emissions Generated From?



Operational Emissions

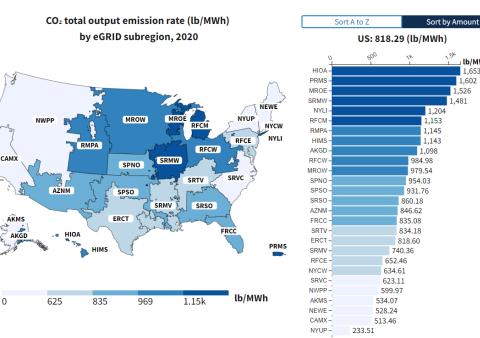


Source: Greenhouse Gas Protocol



Operational Carbon Emissions

- Fuel •
 - Natural Gas: 399 lbs/MWH
 - 90% efficient gas boiler, 443 lbs/MWH
 - Electricity (national average): 818 lbs/MWH
 - Resistance (2022 eGrid), 234 1653 lbs/MWH
- Efficiency
 - Heat pumps
 - Heating COP range 1.5 4.0
 - Cooling efficiency is slightly reduced
- Refrigerant
 - R-410a: 2088 GWP
 - R-32: 675 GWP
 - R-454B: 466 GWP





Ib/MWH

1,602

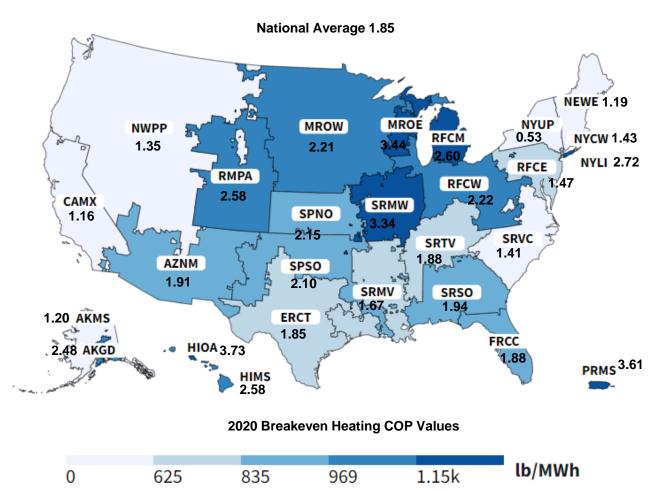
1,526

,481

2020 eGRID CO₂e Breakeven Heating COP



CO₂ total output emission rate (lb/MWh) by eGRID subregion, 2020



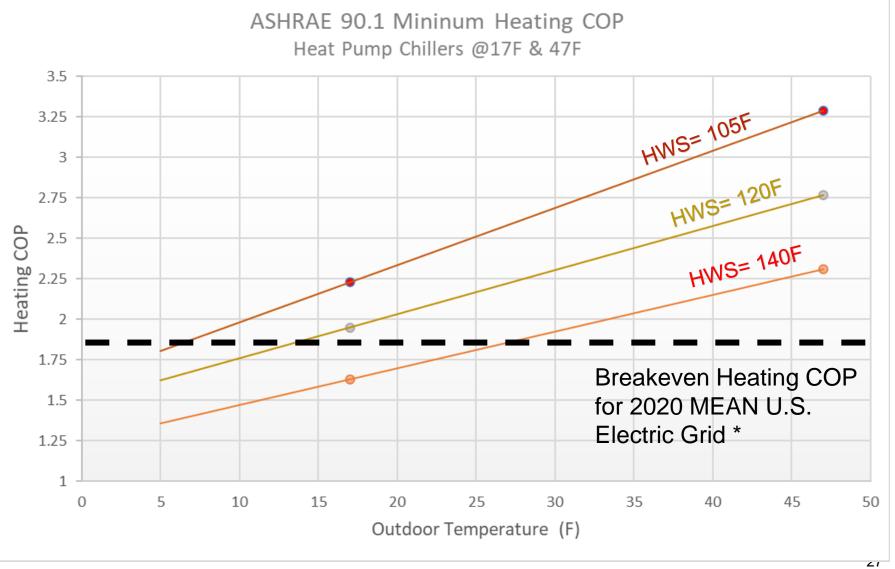
Breakeven Heating COP:

The minimum electrified heat source COP required to equal a 90% efficient gas boiler CO_2e emissions.



What Hot Water Supply Temperature to reduce Heating CO2 emissions? Full Load Minimum COPs

Hotter the water and/or "dirtier" the grid the more difficult it will be to reduce carbon footprint.





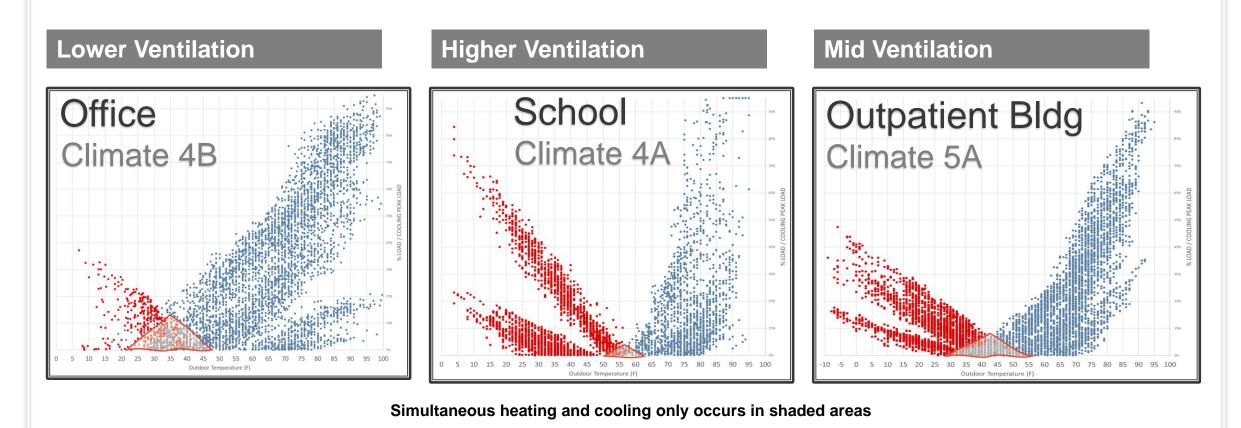
* Heat pump powered by 884lbCO2e/MWH grid vs 90% eff Natural Gas hot water heater



Sizing Air to Water Heat Pumps



Ventilation Matters More Than Climate

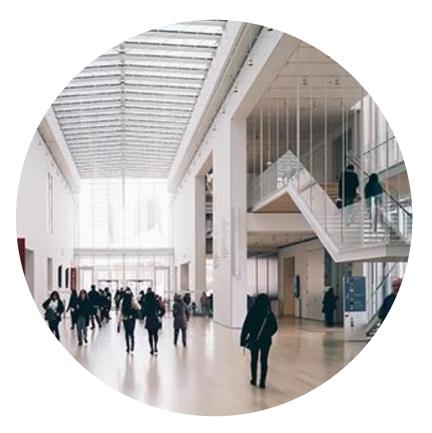




Sizing Air to Water Heat Pumps



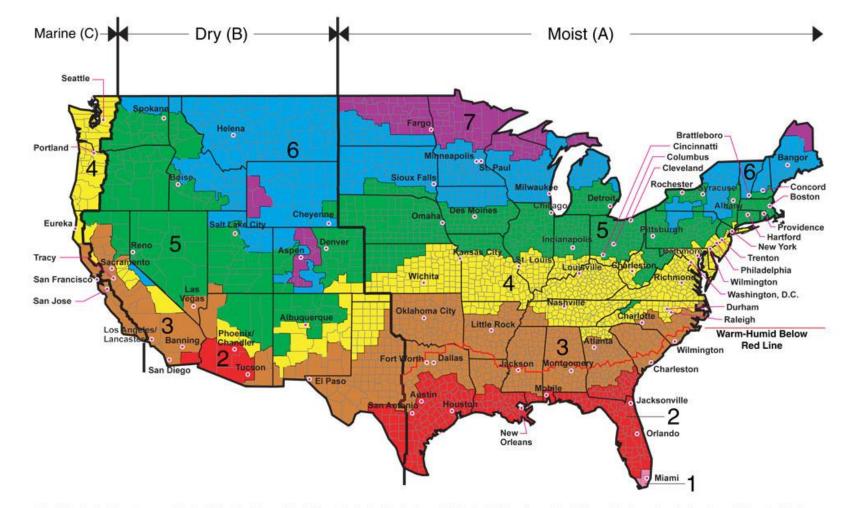
- Hours near peak heating are few
 - fewer even than near peak cooling!
- Higher the ventilation, the higher heating needs vs cooling and vice versa
- Unoccupied heating occurs many hours at lower capacity
- Hours of simultaneous heating and cooling are few and often during economizing times





ASHRAE[®] Climate Zones





All of Alaska in Zone 7 except for the following Boroughs in Zone 8: Bethel, Dellingham, Fairbanks, N. Star, Nome North Slope, Northwest Arctic, Southeast Fairbanks, Wade Hampton, and Yukon-Koyukuk

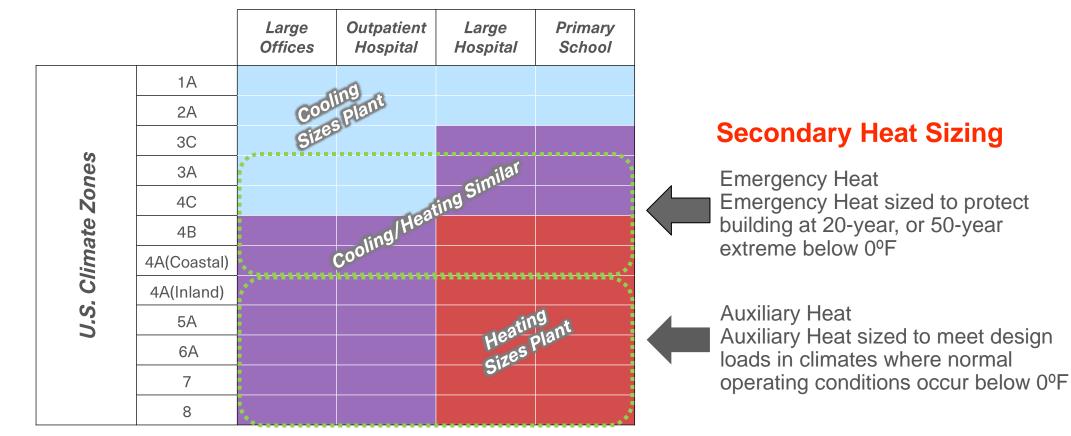


Zone 1 includes: Hawaii, Guam, Puerto Rico, and the Virgin Islands

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Sizing Heat Pumps for Peak Building Heating Load





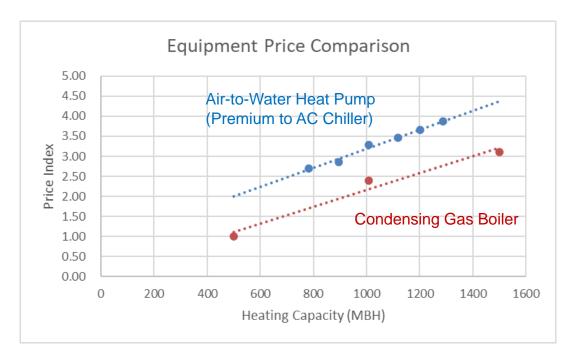
Trane® Study of ASHRAE® 90.1-2019 Basis Building Models



Oversizing Heating Can Be Costly



- Heating capacity is often oversized
 - Design practice not as focused or robust as cooling
 - All assumptions that go into heating design are ultra conservative
 - Don't account for internal heat generation
 - Not incorporate airside heat recovery in heating design
 - Optimizing cooling design resulting in oversized heating airflow (standardized heating SAT)
- Oversized equipment costs more, cycles more at low loads, and requires more refrigerant.



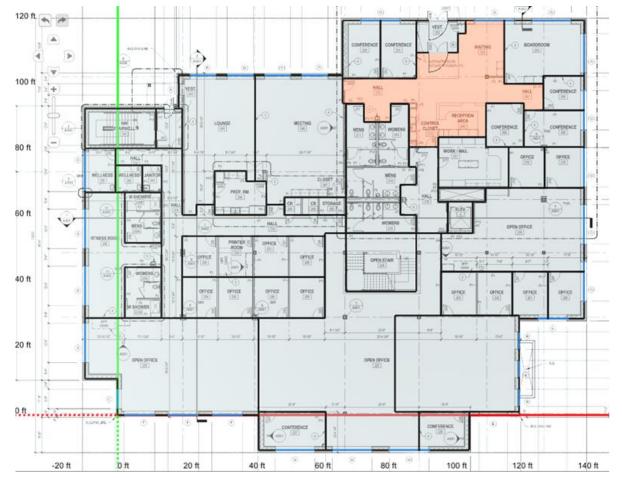
Heat Pump Capacity at 1F Ambient



Carbon Footprint (Boston) – TRACE® 3D Plus study



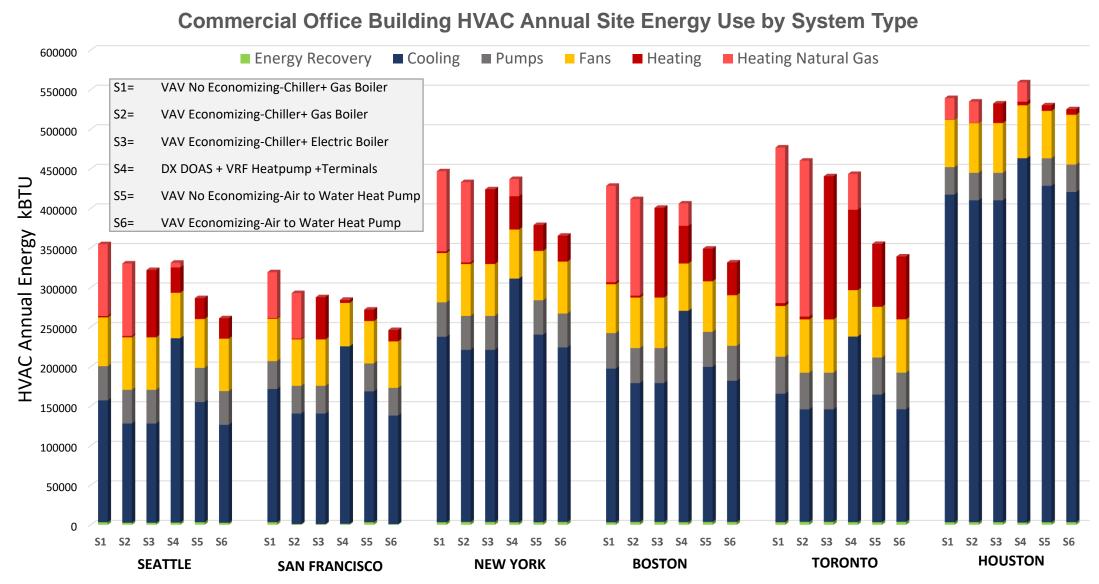
- 3 story office, ~50,000 ft² gross
- 100 rooms
- 68 thermal zones
- 12 ft Floor to Floor, 9 ft ceiling
 - 21.3 % glass
- ASHRAE[®] 90.1-2013 minimum construction based on weather zone
- Scope 1 and 2 carbon footprint study
 - Heat Recovery VRF + DOAS w/gas heat
 - Parallel FP VAV with HW heat (AC chiller/boiler)
 - Parallel FP VAV with HW heat (AWHP)
 - All have total energy wheels
 - VAV systems with and w/o economizer
 - VRF: 55 tons and 20 tons DOAS
 - VAV: 70 tons AC chiller or AWHP





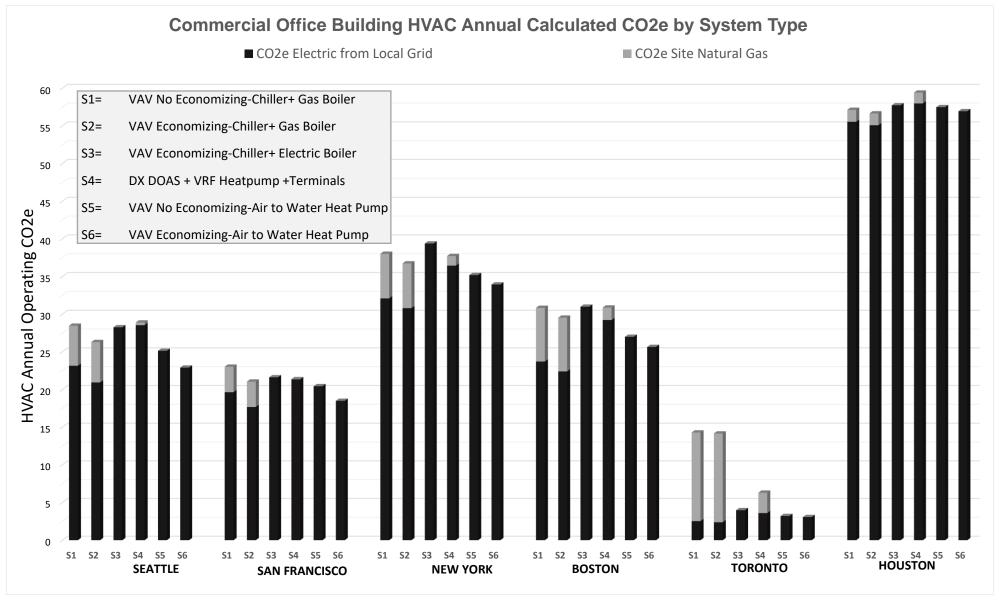
Annual HVAC Energy for Various Systems 50,000 ft² Office





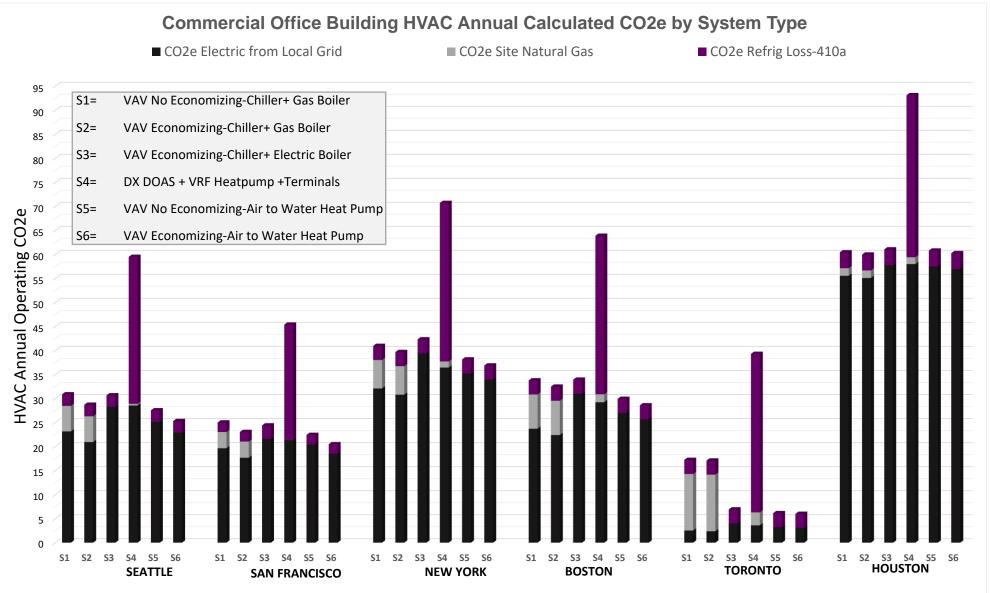
Annual CO₂e 50,000 ft2 office from HVAC Energy - Gas and Electric







Annual CO₂e 50,000 ft2 office from HVAC Energy - Gas and Electric

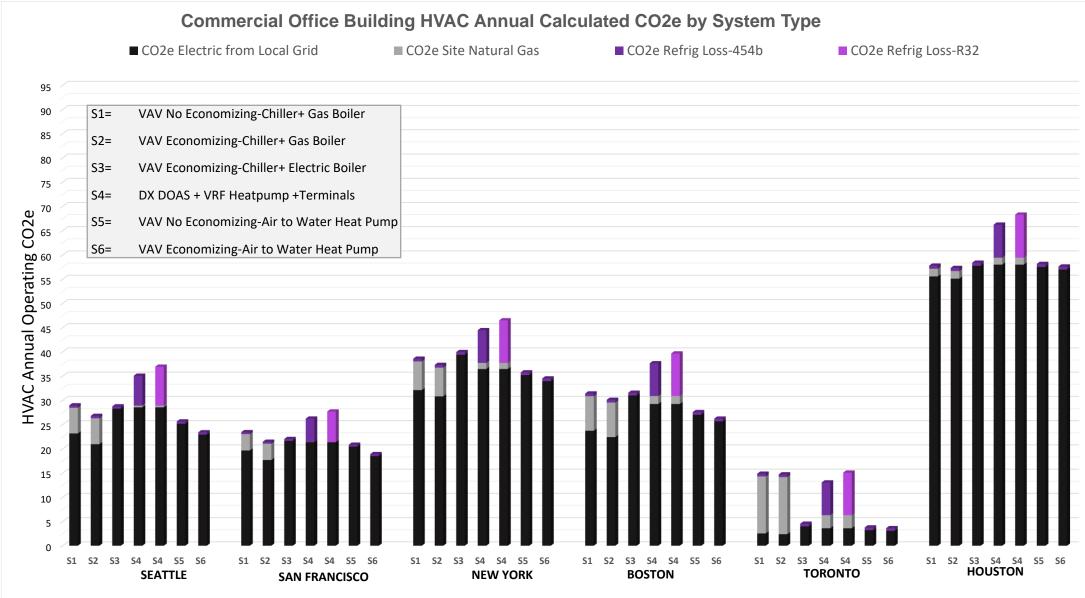






Annual CO₂e 50,000 ft2 office from HVAC Energy + Refrigerant Losses (Scope 1 or 2)









Applied Products

Update on hydronic heating portfolio



ASCEND® air-to-water heat pump model ACX

Capacity Range: 140 to 230 tons cooling, 1500 to 2500 MBh heating Refrigerant: R-410A

Compressor design: scroll

Controls: Symbio[®] 800 with Adaptive Controls[™]

Factory-installed options: integrated pump & sound-reduction packages

Features and Benefits

- Ease support of electrification of heat
- Ease of installation
- Simplified service



Operating Limitations				
Chilled Water	40 to 65F	0 to 125F Ambient		
Hot Water	68 to 140F	0 to 95F Ambient		
Max leaving at min ambient – 100F at 0F				
Sales Sheet (AC-SLB005-EN) Catalog (AC-PRC002*-EN) IOM (AC-SVX002*-EN)				





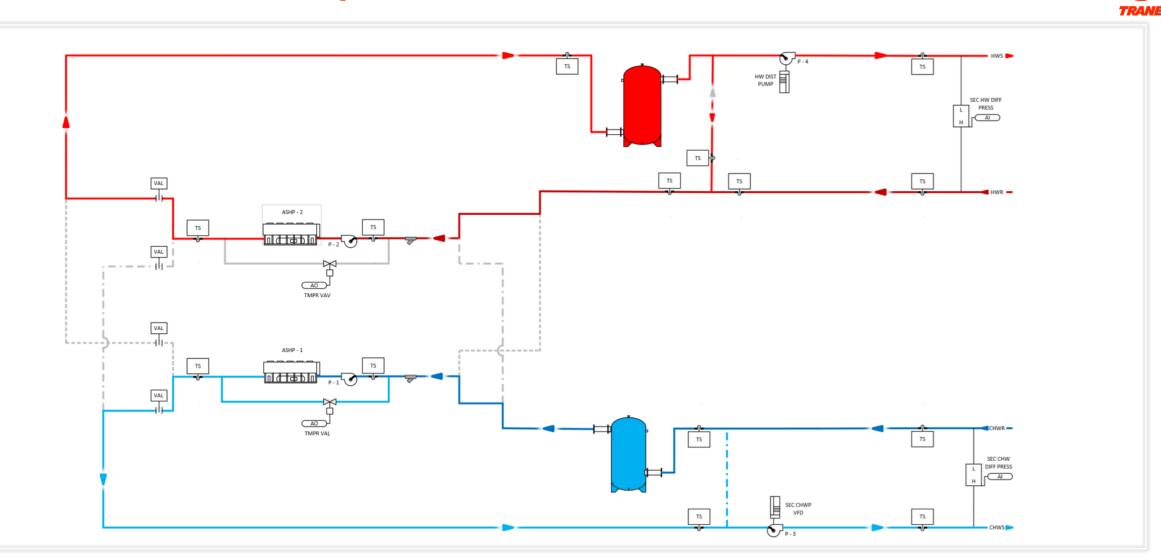


System Choices

Air to Water Heat Pump Cooling and Heating System

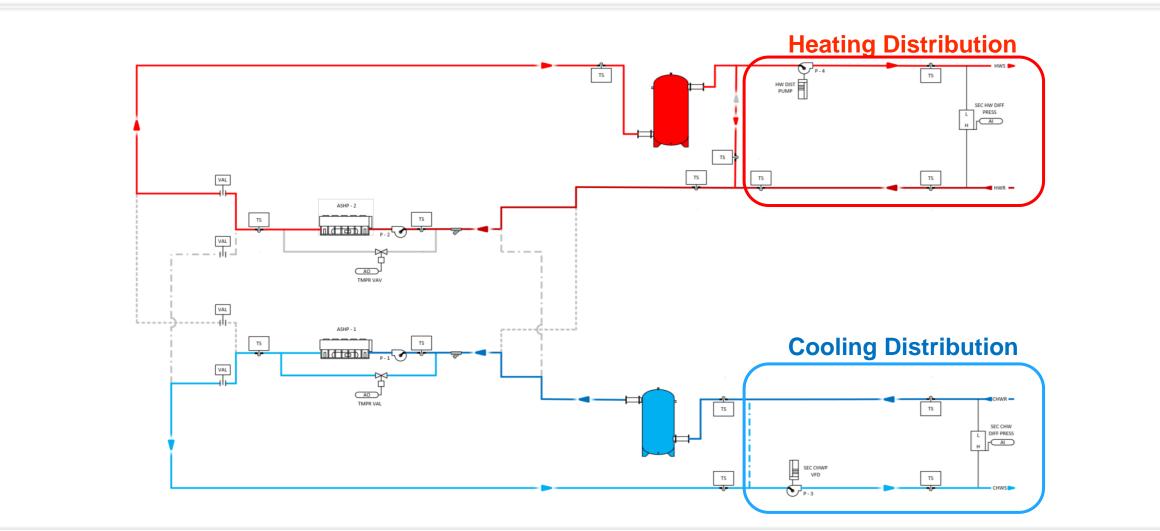


Air-to-Water Heat Pumps





Four-Pipe Distribution

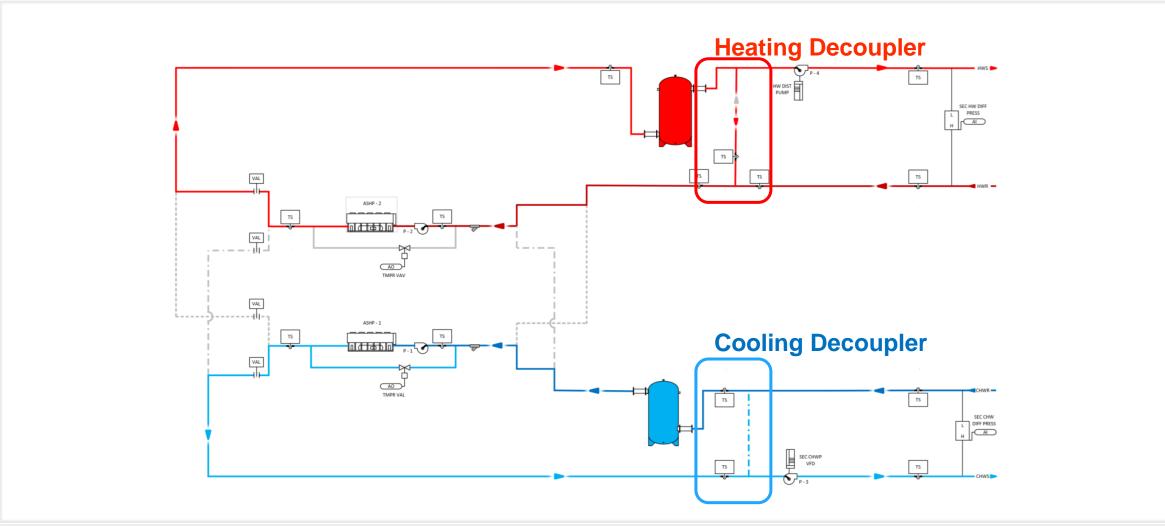






Flexible Cooling and Heating

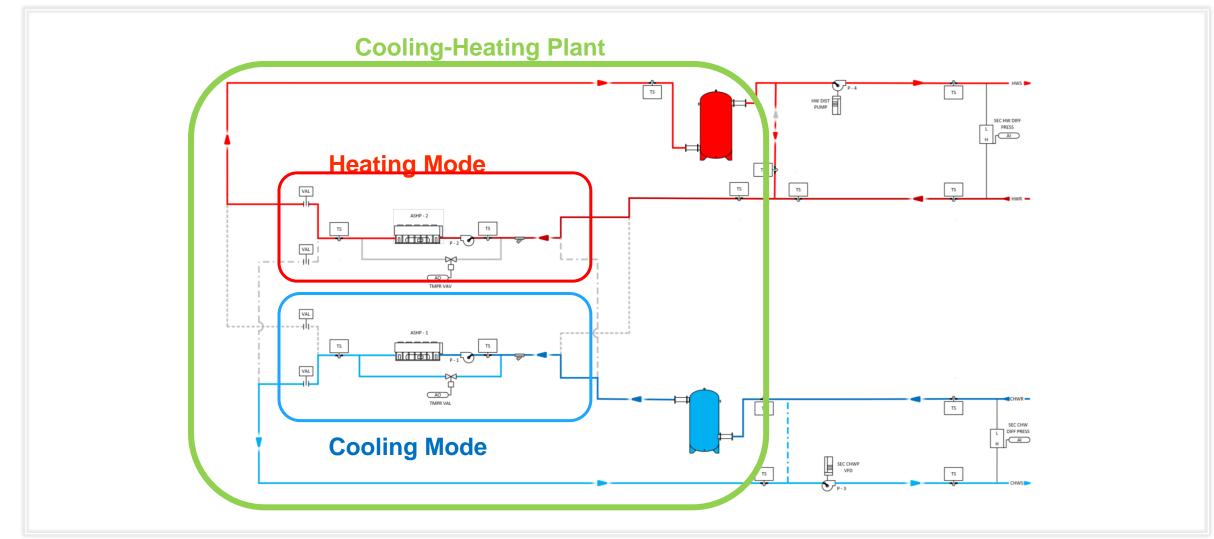






Four Pipe Production, Simultaneous Heating and Cooling









System Choices

Storage Source Heat Pump Cooling and Heating System



Key Ideas Regarding System Operation



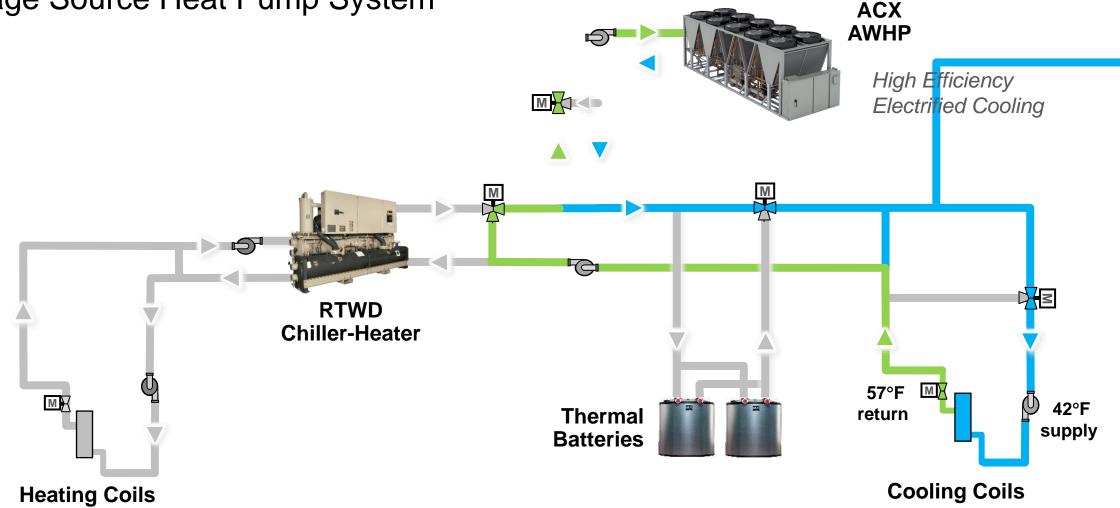
- Outdoor air is the primary source of building cooling and heating using the ACX AWHP.
- Calmac Thermal Storage Batteries collect or dispatch the net heat flow of all equipment and loads.
- ACX is able to "cool charge" (freeze water) or "heat charge" (melt ice) the Calmac Thermal Batteries when conditions are favorable.
- Calmac thermal batteries will directly cool the building (melt ice) to shift the electrical load and limit electrical demand in cooling season or to store building heat during heating season.
- RTWD units will be used for thermal battery source building heating (freezing water) during <u>any</u> outdoor conditions (even below 0F).
- Key benefits are:
 - Cold ambient electrified heating
 - Hot water supply capable (e.g. 130F) even when cold (below 0F)
 - Time independent heat recovery
 - AWHP downsizing
 - Enables demand management



Solving Decarbonization Challenges with Thermal Batteries Cooling with Air-to-Water Heat Pump



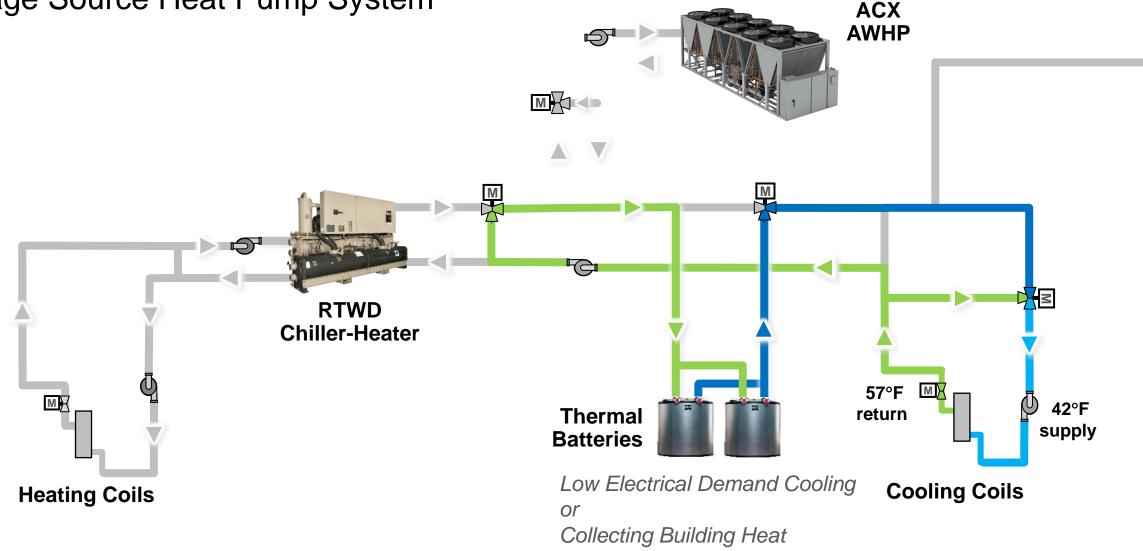




Solving Decarbonization Challenges with Thermal Batteries Cooling with Thermal Batteries



Storage Source Heat Pump System

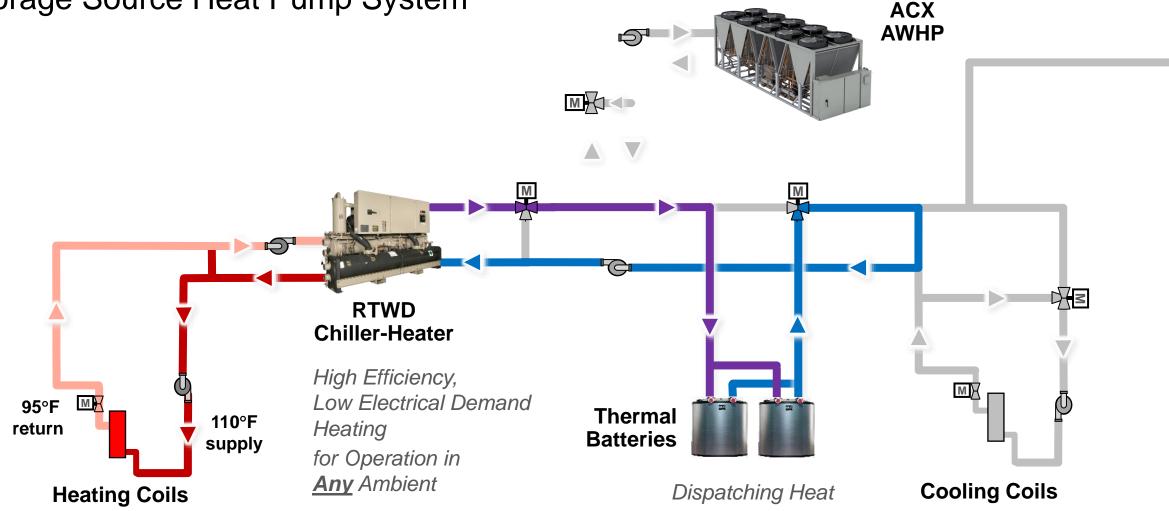




Solving Decarbonization Challenges with Thermal Batteries Heating with Thermal Battery Energy



Storage Source Heat Pump System

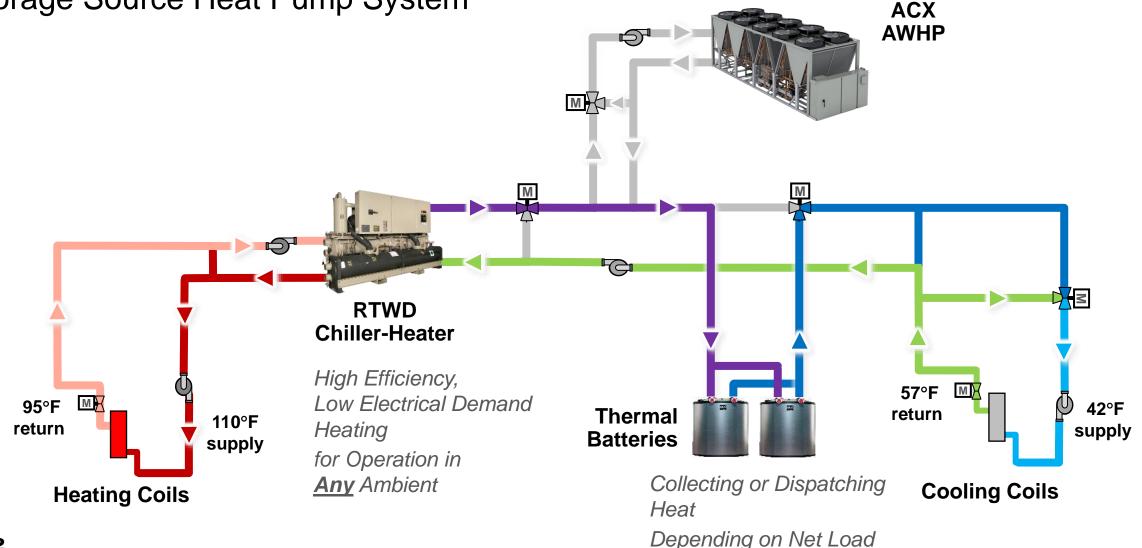




Solving Decarbonization Challenges with Thermal Batteries Heating with Recovered Cooling and Thermal Batteries



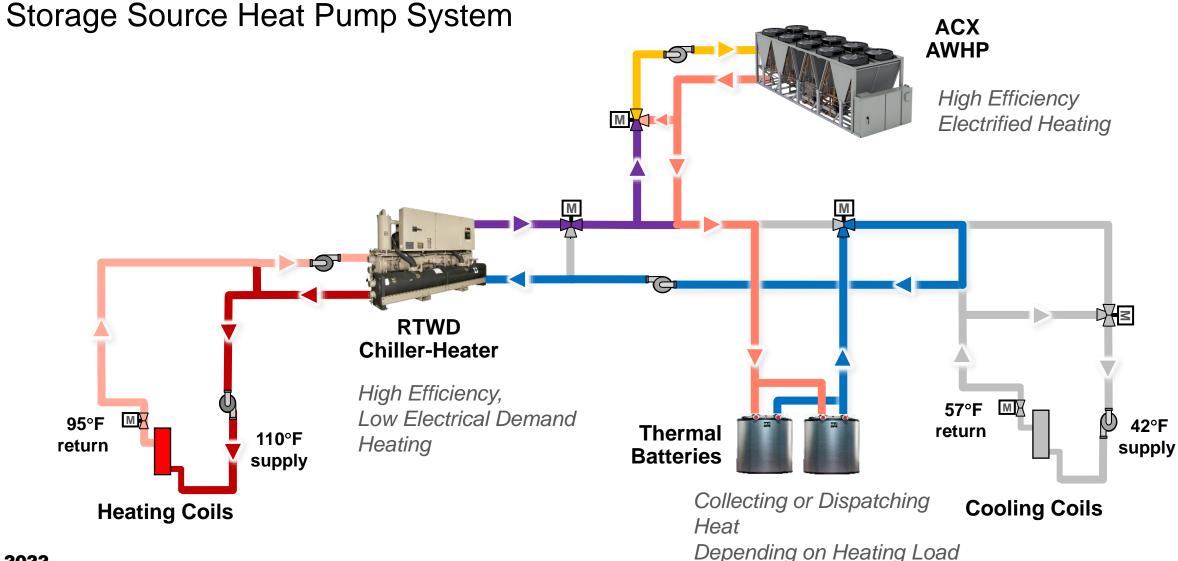






Solving Decarbonization Challenges with Thermal Batteries Heating with Thermal Battery and Supplemental Charging

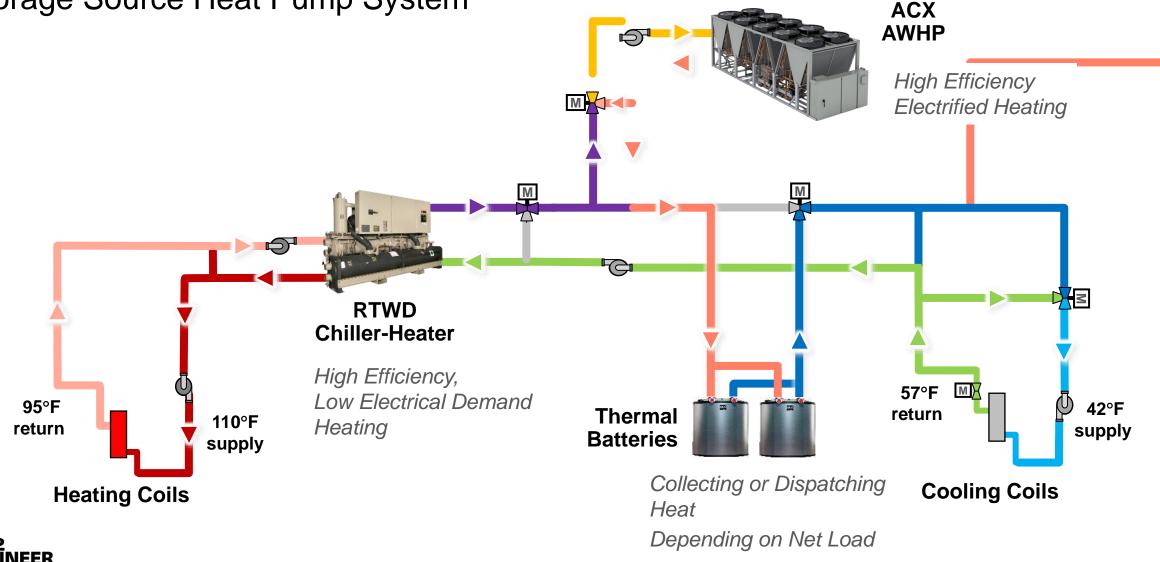




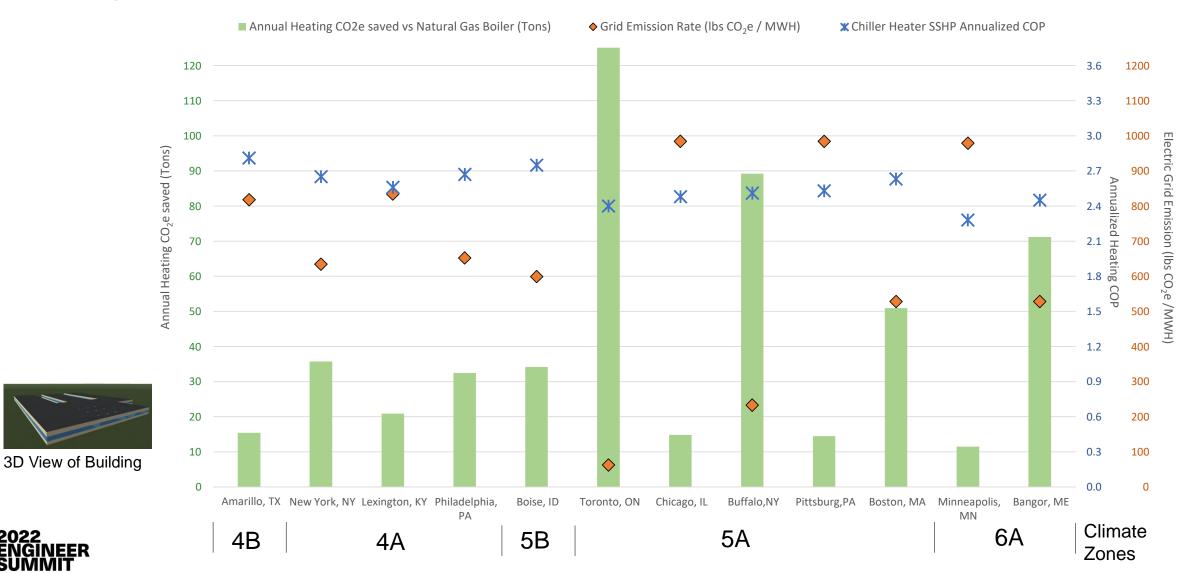
Solving Decarbonization Challenges with Thermal Batteries Heating with Recovered Cooling with Supplemental Charging







Chiller-Heater SSHP Heating CO₂e Annual Savings



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2022 ENGINEE SUMME **Inflation Reduction Act** Overview

RAN



Inflation Reduction Act of 2022 (IRA)

Department of Energy

DOE Projects Monumental Emissions Reduction From Inflation Reduction Act

AUGUST 18, 2022

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Energy.gov » DOE Projects Monumental Emissions Reduction From Inflation Reduction Act

Historic Legislation Supports Massive Clean Energy Buildouts, Rebates and Tax Credits to Slash Domestic Emissions up to 40%, Save Americans Hundreds of Dollars in Energy Costs a Year

WASHINGTON, D.C.—The U.S. Department of Energy (DOE) today released a fact sheet highlighting the Inflation Reduction Act's monumental support for clean energy technologies that will lower energy costs for families and businesses while helping drive 2030 economy-wide greenhouse gas (GHG) emissions to 40% below 2005 levels. The legislation will also bolster domestic manufacturing and provide direct investments for overburdened and underserved communities across America. This is the first report by the United States government analyzing how the Inflation Reduction Act can reduce GHG pollution.

Even more, the Act will lower energy costs for working families with rebates and tax incentives for home energy improvements, solar energy, and electric vehicles. The Inflation Reduction Act enhances President Biden's strong executive actions on climate change, state and local government actions, as well as the game-changing innovation currently being developed by American workers and businesses. Together with the President's Bipartisan Infrastructure Law, these transformative accomplishments will help position the U.S. to reach President Biden's goal of reducing greenhouse gas emissions 50-52% in 2030.



The White House @WhiteHouse

The Inflation Reduction Act will reduce greenhouse gas emissions by about a gigaton. That puts America on track to cut climate pollution by 40% and positions us to meet @POTUS' goal to cut that pollution in half by 2030.

...



4:30 PM · Aug 21, 2022 · The White House



Source: US Dept of Energy

Source: The White House

IRA Incentives & Investments Impacts on the Commercial Market



In **estimated** corporate **Tax Credits** designed to catalyze private investment in **clean energy**, transport, and manufacturing

\$30.5B+

To boost U.S. production to support building electrification (incl. energy storage & heat pumps) \$30B

To transition states & electric utilities to clean electricity



To decarbonize federal buildings through construction or retrofit \$1B+

In grants for **local gov'ts** to modernize commercial & residential buildings to meet energy codes \$50M+

To reduce air pollutants in schools



Updates to Energy Investment Tax Credit (48 ITC)



 Long-standing tax credit for private and non-taxable entities 	Updated Energy Invest	ment Tax Credit
 Historically for qualified "energy property," incl: solar, geothermal heat pumps, combined heat and power, and more 	Base Rate	6%
Key Changes from the IRA:	Increased Credit Amount*	Up to 30%
 Tax credits of up to 50% of the cost for energy property projects Expanded to addt'l technologies, incl. thermal energy storage property – 	Meets Domestic Content Requirements**	2%-10%
defined as property comprising a system which: (I) is directly connected to a heating , ventilation , or air conditioning system ,	Meets Energy	
(II) removes heat from, or adds heat to, a storage medium for subsequent use , and	Communities Requirements***	2%-10%
(III) provides energy for the heating/cooling of the interior of a residential/commercial building		
Timeframe base credit rates apply: The second sec	Total Potential Credit Value	Up to 6% Base + Up to 50%

- Thermal energy storage: 12/31/2022-12/31/2024 _
- Geothermal heat pumps: phase out from 6%-4.4% from 12/31/2021-1/1/2035 _

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Bonus

*Increase Credit Amount: must meet prevailing wage and apprenticeship requirements **Domestic Content: i.e., materials are made in the USA

***Energy Communities: a brownfield site (as defined by the EPA); a community with above-average unemployment rate and 1) \$0.17 direct employment or 2) 25%+ local tax revenue from coal, oil or nat gas processes; census tracts containing mines and/or coal-fired generating units that have retired after 12/31/1999 or 12/31/2009 respectively Source: full text of the legislation (Link)

Updates to Energy Efficient Commercial Buildings Tax Deduction (179D)



- Long-standing **tax deduction** for building owners
- Expanded for both private & tax-exempt* entities

*Added inclusion allows specified "**tax-exempt entities**" that own buildings to "**allocate**" 179D deduction amounts to "the person primarily responsible for **designing the property** in lieu of the owner of such property."

- Incentivizes commercial owners who retrofit or newly construct facilities to be energy efficient
- Increased deduction up to \$5/sq.ft.
- Reduced improved efficiency threshold to 25%
- Alternative deduction for energy efficient retrofit property allows comparison to baseline energy use intensity
- **3-year cap** (vs previous lifetime), allowing for **multiple projects over time**

Notable Criteria to Reach Maximum

- ✓ Qualifying property must:
 - Be within scope of ASHRAE 90.1
 - Be in service after 12/31/2022
- Qualifying improvements incl: HVAC & hot water systems, building envelope, interior lighting, and more
- Bonus deduction must meet prevailing wages and apprenticeship requirements*
- Retrofit buildings must be in service 5+ years to qualify for alternative deduction path

Efficiency Gain Over Baseline	Base Deduction Rate	Bonus Deduction Rate*
25% (min)	\$0.50 / sq.ft.	\$2.50 / sq.ft.
30%	\$0.60 / sq.ft.	\$3.00 / sq.ft.
35%	\$0.70 / sq.ft.	\$3.50 / sq.ft.
40%	\$0.80 / sq.ft.	\$4.00 / sq.ft.
50% (max)	\$1.00 / sq.ft.	\$5.00 / sq.ft.



Chiller Heater Systems are Airside Flexible



- Applied to all airside systems
 - Multiple zone VAV systems
 - Fan coil systems
 - Central air handling systems
 - Single zone VAV systems
 - Sensible cooling systems
 - Any combination
- Benefits of this flexibility
 - Air economizer
 - Downsize capacity with whole building diversity
 - One integrated backup heating system
 - DOAS can heat OF to 60F air directly





Summary



- Heat pumps move heat, they don't create heat
- Heat pumps can successfully meet comfort applications
- Required hot water temperature is determine by the load and the available heat exchangers
- Reduced carbon emissions will increasingly influence our thinking and decision making
- Trane has a growing heating products and system offering
- Hydronic heat pump systems offer airside system flexibility





Thank You!

Any Questions?



